



Technical Data Sheet

Polyfort PP 1329-31 BLACK

Polypropylene, Unspecified (PP, Unspecified)

Product Description

PP Medium Impact Unfilled

Processing Method Injection Molding

Attribute Medium Impact Resistance

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density - Specific Gravity	0.91	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield, (500 mm/min)	27.0	MPa	ASTM D638
Flexural Modulus, (1.3 mm/min)	1100	MPa	ASTM D790
Tensile Elongation at Break, (500 mm/min)	650	%	ASTM D638
Impact			
Notched Izod Impact	75	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (66 psi)	88	°C	ASTM D648

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Injection Rate	Moderate-Fast	
Mold Temperature	30 to 60	°C